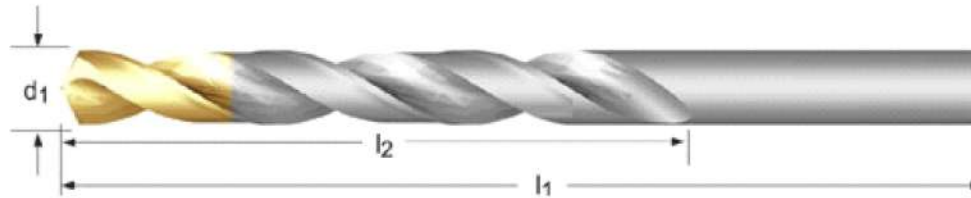




## A002

002 Jobber Drill Split Point



Bright below 2.0mm, TiN Tipped and Split Point 2.0mm and above



$d_1$ R <sub>h8</sub> Inch	$d_1$ R <sub>h8</sub> mm	$d_1$ decimal Inch	$l_2$ mm	$l_1$ mm	e-code
	1.00	0.0394	12	34	A0021.0
	1.10	0.0433	14	36	A0021.1
3/64	1.19	0.0469	16	38	A0023/64
	1.20	0.0472	16	38	A0021.2
	1.30	0.0512	16	38	A0021.3
	1.40	0.0551	18	40	A0021.4
	1.50	0.0591	18	40	A0021.5
1/16	1.59	0.0625	20	43	A0021/16
	1.60	0.0630	20	43	A0021.6
	1.70	0.0669	20	43	A0021.7
	1.80	0.0709	22	46	A0021.8
	1.90	0.0748	22	46	A0021.9
5/64	1.98	0.0781	24	49	A0025/64
	2.00	0.0787	24	49	A0022.0
	2.10	0.0827	24	49	A0022.1
	2.20	0.0866	27	53	A0022.2
	2.30	0.0906	27	53	A0022.3
3/32	2.38	0.0938	30	57	A0023/32
	2.40	0.0945	30	57	A0022.4
	2.50	0.0984	30	57	A0022.5
	2.60	0.1024	30	57	A0022.6
	2.70	0.1063	33	61	A0022.7
7/64	2.78	0.1094	33	61	A0027/64
	2.80	0.1102	33	61	A0022.8
	2.90	0.1142	33	61	A0022.9

d <sub>1</sub> R <sub>h8</sub> Inch	d <sub>1</sub> R <sub>h8</sub> mm	d <sub>1</sub> decimal Inch	l <sub>2</sub> mm	l <sub>1</sub> mm	e-code
	3.00	0.1181	33	61	A0023.0
	3.10	0.1220	36	65	A0023.1
1/8	3.18	0.1250	36	65	A0021/8
	3.20	0.1260	36	65	A0023.2
	3.25	0.1280	36	65	A0023.25
	3.30	0.1299	36	65	A0023.3
	3.40	0.1339	39	70	A0023.4
	3.50	0.1378	39	70	A0023.5
9/64	3.57	0.1406	39	70	A0029/64
	3.60	0.1417	39	70	A0023.6
	3.70	0.1457	39	70	A0023.7
	3.80	0.1496	43	75	A0023.8
	3.90	0.1535	43	75	A0023.9
5/32	3.97	0.1563	43	75	A0025/32
	4.00	0.1575	43	75	A0024.0
	4.10	0.1614	43	75	A0024.1
	4.20	0.1654	43	75	A0024.2
	4.30	0.1693	47	80	A0024.3
11/64	4.37	0.1719	47	80	A00211/64
	4.40	0.1732	47	80	A0024.4
	4.50	0.1772	47	80	A0024.5
	4.60	0.1811	47	80	A0024.6
	4.70	0.1850	47	80	A0024.7
3/16	4.76	0.1875	52	86	A0023/16
	4.80	0.1890	52	86	A0024.8
	4.90	0.1929	52	86	A0024.9
	5.00	0.1969	52	86	A0025.0
	5.10	0.2008	52	86	A0025.1
13/64	5.16	0.2031	52	86	A00213/64
	5.20	0.2047	52	86	A0025.2
	5.30	0.2087	52	86	A0025.3
	5.40	0.2126	57	93	A0025.4
	5.50	0.2165	57	93	A0025.5
7/32	5.56	0.2188	57	93	A0027/32
	5.60	0.2205	57	93	A0025.6
	5.70	0.2244	57	93	A0025.7
	5.80	0.2283	57	93	A0025.8
	5.90	0.2323	57	93	A0025.9
15/64	5.95	0.2344	57	93	A00215/64
	6.00	0.2362	57	93	A0026.0
	6.10	0.2402	63	101	A0026.1
	6.20	0.2441	63	101	A0026.2
	6.30	0.2480	63	101	A0026.3
1/4	6.35	0.2500	63	101	A0021/4
	6.40	0.2520	63	101	A0026.4
	6.50	0.2559	63	101	A0026.5

d <sub>1</sub> R <sub>h8</sub> Inch	d <sub>1</sub> R <sub>h8</sub> mm	d <sub>1</sub> decimal Inch	l <sub>2</sub> mm	l <sub>1</sub> mm	e-code
	6.60	0.2598	63	101	A0026.6
	6.70	0.2638	63	101	A0026.7
17/64	6.75	0.2656	69	109	A00217/64
	6.80	0.2677	69	109	A0026.8
	6.90	0.2717	69	109	A0026.9
	7.00	0.2756	69	109	A0027.0
	7.10	0.2795	69	109	A0027.1
9/32	7.14	0.2813	69	109	A0029/32
	7.20	0.2835	69	109	A0027.2
	7.30	0.2874	69	109	A0027.3
	7.40	0.2913	69	109	A0027.4
	7.50	0.2953	69	109	A0027.5
19/64	7.54	0.2969	75	117	A00219/64
	7.60	0.2992	75	117	A0027.6
	7.70	0.3031	75	117	A0027.7
	7.80	0.3071	75	117	A0027.8
	7.90	0.3110	75	117	A0027.9
5/16	7.94	0.3125	75	117	A0025/16
	8.00	0.3150	75	117	A0028.0
	8.10	0.3189	75	117	A0028.1
	8.20	0.3228	75	117	A0028.2
	8.30	0.3268	75	117	A0028.3
21/64	8.33	0.3281	75	117	A00221/64
	8.40	0.3307	75	117	A0028.4
	8.50	0.3346	75	117	A0028.5
	8.60	0.3386	81	125	A0028.6
	8.70	0.3425	81	125	A0028.7
11/32	8.73	0.3438	81	125	A00211/32
	8.80	0.3465	81	125	A0028.8
	8.90	0.3504	81	125	A0028.9
	9.00	0.3543	81	125	A0029.0
	9.10	0.3583	81	125	A0029.1
23/64	9.13	0.3594	81	125	A00223/64
	9.20	0.3622	81	125	A0029.2
	9.30	0.3661	81	125	A0029.3
	9.40	0.3701	81	125	A0029.4
	9.50	0.3740	81	125	A0029.5
3/8	9.52	0.3750	87	133	A0023/8
	9.60	0.3780	87	133	A0029.6
	9.70	0.3819	87	133	A0029.7
	9.80	0.3858	87	133	A0029.8
	9.90	0.3898	87	133	A0029.9
25/64	9.92	0.3906	87	133	A00225/64
	10.00	0.3937	87	133	A00210.0
	10.10	0.3976	87	133	A00210.1
	10.20	0.4016	87	133	A00210.2

d <sub>1</sub> R <sub>h8</sub> Inch	d <sub>1</sub> R <sub>h8</sub> mm	d <sub>1</sub> decimal Inch	l <sub>2</sub> mm	l <sub>1</sub> mm	e-code
	10.30	0.4055	87	133	A00210.3
13/32	10.32	0.4063	87	133	A00213/32
	10.40	0.4094	87	133	A00210.4
	10.50	0.4134	87	133	A00210.5
	10.60	0.4173	87	133	A00210.6
	10.70	0.4213	94	142	A00210.7
27/64	10.72	0.4219	94	142	A00227/64
	10.80	0.4252	94	142	A00210.8
	10.90	0.4291	94	142	A00210.9
	11.00	0.4331	94	142	A00211.0
	11.10	0.4370	94	142	A00211.1
7/16	11.11	0.4375	94	142	A0027/16
	11.20	0.4409	94	142	A00211.2
	11.30	0.4449	94	142	A00211.3
	11.40	0.4488	94	142	A00211.4
	11.50	0.4528	94	142	A00211.5
29/64	11.51	0.4531	94	142	A00229/64
	11.60	0.4567	94	142	A00211.6
	11.70	0.4606	94	142	A00211.7
	11.80	0.4646	94	142	A00211.8
	11.90	0.4685	101	151	A00211.9
15/32	11.91	0.4688	101	151	A00215/32
	12.00	0.4724	101	151	A00212.0
	12.10	0.4764	101	151	A00212.1
	12.20	0.4803	101	151	A00212.2
	12.30	0.4843	101	151	A00212.3
31/64	12.30	0.4844	101	151	A00231/64
	12.40	0.4882	101	151	A00212.4
	12.50	0.4921	101	151	A00212.5
	12.60	0.4961	101	151	A00212.6
	12.70	0.5000	101	151	A00212.7
1/2	12.70	0.5000	101	151	A0021/2
	12.80	0.5039	101	151	A00212.8
	12.90	0.5079	101	151	A00212.9
	13.00	0.5118	101	151	A00213.0
33/64	13.10	0.5156	101	151	A00233/64
	13.10	0.5157	101	151	A00213.1
	13.20	0.5197	101	151	A00213.2
	13.25	0.5217	108	160	A00213.25
	13.30	0.5236	108	160	A00213.3
	13.40	0.5276	108	160	A00213.4
17/32	13.49	0.5313	108	160	A00217/32
	13.50	0.5315	108	160	A00213.5
	13.60	0.5354	108	160	A00213.6
	13.70	0.5394	108	160	A00213.7
	13.75	0.5413	108	160	A00213.75

d <sub>1</sub> R <sub>h8</sub> Inch	d <sub>1</sub> R <sub>h8</sub> mm	d <sub>1</sub> decimal Inch	l <sub>2</sub> mm	l <sub>1</sub> mm	e-code
	13.80	0.5433	108	160	A00213.8
35/64	13.89	0.5469	108	160	A00235/64
	13.90	0.5472	108	160	A00213.9
	14.00	0.5512	108	160	A00214.0
	14.25	0.5610	114	169	A00214.25
9/16	14.29	0.5625	114	169	A0029/16
	14.50	0.5709	114	169	A00214.5
37/64	14.68	0.5781	114	169	A00237/64
	14.75	0.5807	114	169	A00214.75
	15.00	0.5906	114	169	A00215.0
19/32	15.08	0.5938	120	178	A00219/32
	15.25	0.6004	120	178	A00215.25
39/64	15.48	0.6094	120	178	A00239/64
	15.50	0.6102	120	178	A00215.5
	15.75	0.6201	120	178	A00215.75
5/8	15.88	0.6250	120	178	A0025/8
	16.00	0.6299	120	178	A00216.0