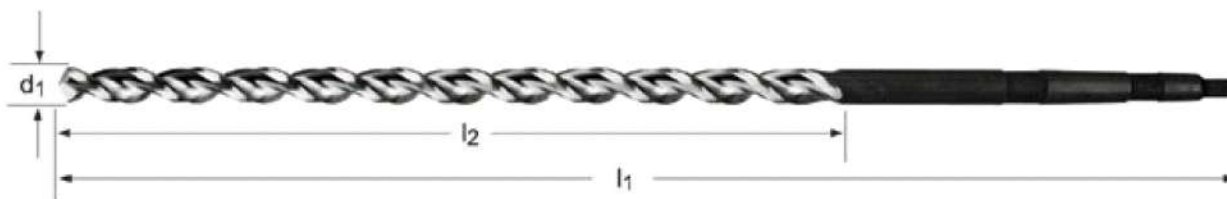


A952

Morse Taper Shank Extra Length Drill



1.1 1.2 1.3

1.4 1.5 1.6 2.1 2.2 2.3 3.1 3.2 3.3 3.4 4.1 4.2 4.3 5.1 5.2

5.3 6.1 6.2 6.3 6.4 7.1 7.2 7.3 7.4 8.1 8.2 8.3 9.1

d_1 R _{h8} mm	d_1 decimal Inch	l_2 mm	l_1 mm	MK	e-code
8.00	0.3150	210	330	1	A9528.0
8.50	0.3346	210	330	1	A9528.5
9.00	0.3543	220	345	1	A9529.0
10.00	0.3937	235	360	1	A95210.0
10.50	0.4134	235	360	1	A95210.5
11.00	0.4331	250	375	1	A95211.0
11.50	0.4528	250	375	1	A95211.5
12.00	0.4724	260	395	1	A95212.0
12.50	0.4921	260	395	1	A95212.5
13.00	0.5118	260	395	1	A95213.0
13.50	0.5315	275	410	1	A95213.5
14.00	0.5512	275	410	1	A95214.0
14.50	0.5709	275	425	2	A95214.5
15.00	0.5906	275	425	2	A95215.0
15.50	0.6102	295	445	2	A95215.5
16.00	0.6299	295	445	2	A95216.0
16.50	0.6496	295	445	2	A95216.5
17.00	0.6693	295	445	2	A95217.0
17.50	0.6890	310	465	2	A95217.5
18.00	0.7087	310	465	2	A95218.0
18.50	0.7283	310	465	2	A95218.5
19.00	0.7480	310	465	2	A95219.0
19.50	0.7677	325	490	2	A95219.5
20.00	0.7874	325	490	2	A95220.0
21.00	0.8268	325	490	2	A95221.0

d ₁ R _{h8} mm	d ₁ decimal Inch	l ₂ mm	l ₁ mm	MK	e-code
22.00	0.8661	345	515	2	A95222.0
23.00	0.9055	345	515	2	A95223.0
24.00	0.9449	365	555	3	A95224.0
25.00	0.9843	365	555	3	A95225.0
26.00	1.0236	365	555	3	A95226.0
27.00	1.0630	385	580	3	A95227.0
28.00	1.1024	385	580	3	A95228.0
29.00	1.1417	385	580	3	A95229.0
30.00	1.1811	385	580	3	A95230.0
31.00	1.2205	410	610	3	A95231.0
32.00	1.2598	410	635	4	A95232.0
33.00	1.2992	410	635	4	A95233.0
34.00	1.3386	430	665	4	A95234.0
35.00	1.3780	430	665	4	A95235.0
38.00	1.4961	460	695	4	A95238.0
40.00	1.5748	460	695	4	A95240.0

²⁾< 20xD